

---

# ***Trends of changes in waste management and possible optimizations within the waste collection process***

Prof. Dr.-Ing. Klaus Gellenbeck

**Ljubljana, 19. - 20. September 2013**



# Past

---



Source: GGAWB e.V. Gütegemeinschaft Abfall- und Wertstoff-Behälter, Köln

# Today / Future



| material  | weight  | material  | weight    |
|-----------|---------|-----------|-----------|
| silicon   | 24,8803 | bismuth   | 0,0063    |
| plastic   | 22,9907 | chromium  | 0,0063    |
| iron      | 20,4712 | mercury   | 0,0022    |
| aluminium | 14,1723 | germanium | 0,0016    |
| copper    | 6,9287  | gold      | 0,0016    |
| lead      | 6,2988  | indium    | 0,0016    |
| zinc      | 2,2046  | ruthenium | 0,0016    |
| tin       | 1,0078  | selenium  | 0,0016    |
| nickel    | 0,8503  | arsenic   | 0,0013    |
| barium    | 0,0315  | gallium   | 0,0013    |
| manganese | 0,0315  | palladium | 0,0003    |
| silver    | 0,0189  | europium  | 0,0002    |
| beryllium | 0,0157  | niobium   | 0,0002    |
| cobalt    | 0,0157  | vanadium  | 0,0002    |
| tantalum  | 0,0157  | yttrium   | 0,0002    |
| titanium  | 0,0157  | platinum  | in traces |
| antimony  | 0,0094  | rhodium   | in traces |
| cadmium   | 0,0094  | terbium   | in traces |

Material components of average mobile phone  
(Weight proportion in %) *(Bardt, 2010)*

# Contents

---

## 0. Company description

### 1. General waste management in Europe

### 2. Optimization process of disposal logistics

- a. Technologies (collection systems, vehicles etc.)
- b. Benchmarking
- c. Optimization

### 3. The future and sustainability of waste management



# Company Description

## INFA

Institute for Waste, Waste Water and Infrastructure Management GmbH

- **INFA: German consulting and research company, active in the field of developing waste management concepts for international projects since 1985**
- **Environmentally friendly waste recovery and disposal, disposal logistics, and quality management along with related base analyses and organisational consulting and software**
- **Interdisciplinary working institute**
- **number of employees: 50**



# Software Portfolio of INFA GmbH

## **INFA-DSPE (Planning Disposal Logistics)**

Tour- and route planning for disposal logistics

## **INFA-DSQE (Quality Measuring)**

Quality measuring for disposal logistics

---

## **INFA-DSPS (Planning Street Cleaning)**

Tour- and route planning for street cleaning and winter services

## **INFA-DSQS (Quality Measuring)**

Quality measuring for street cleaning processes

---

## **INFA-DSPG (Planning Green Areas)**

Planning green areas management

## **INFA-DSQG (Quality Measuring)**

Quality measuring for green areas management processes

## **INFA- PKS**

Management  
Information  
System



# Content

---

## 0. company description

## 1. General waste management in Europe

## 2. Optimization process of disposal logistics

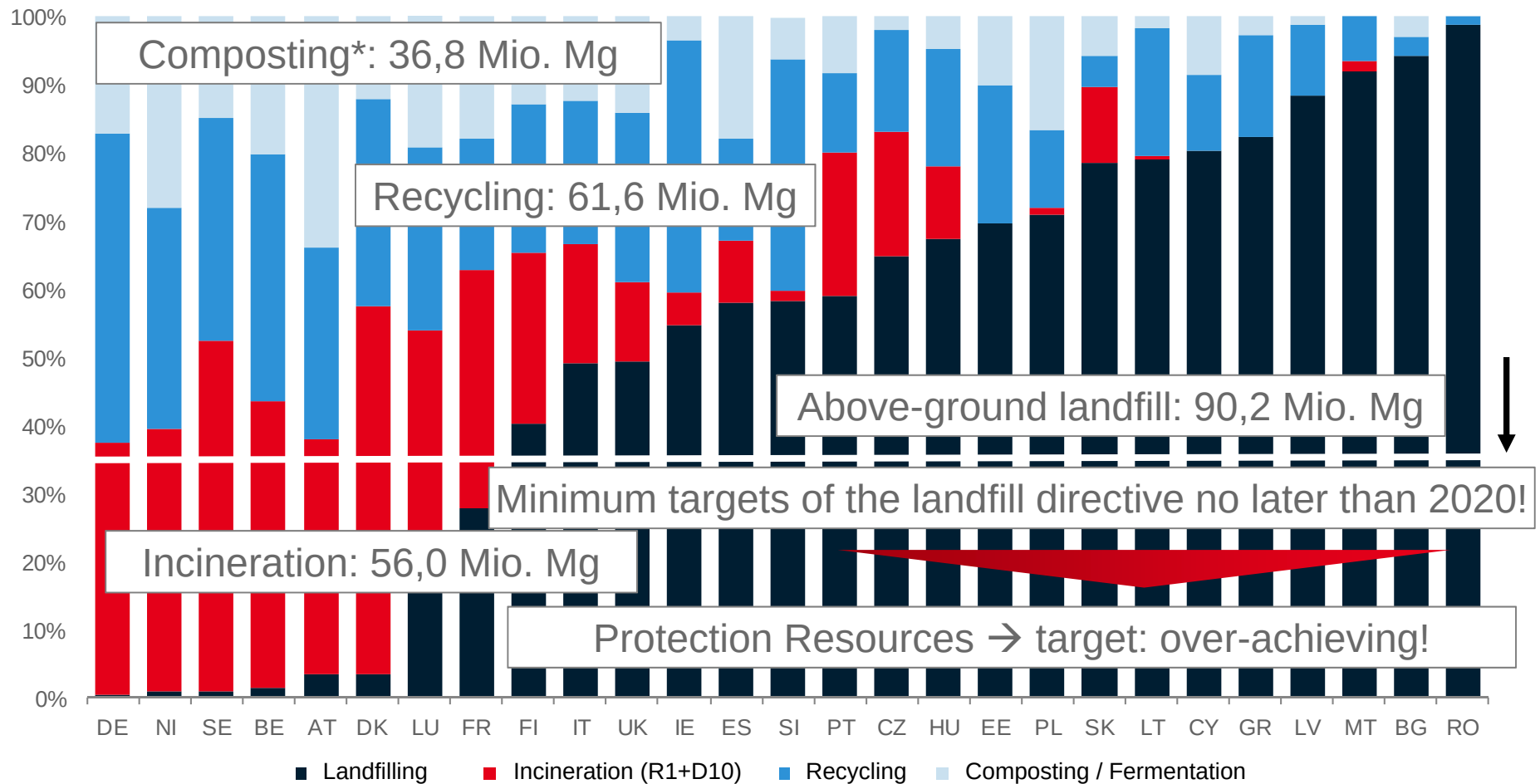
- a. Technologies (collection systems, vehicles etc.)
- b. Benchmarking
- c. Optimization

## 3. The future and sustainability of waste management



# Treatment of Urban Waste in Europe (2011) (without NO + CH)

Waste amount EU 27: 253 Mio. Mg, Data for treatment of 245 Mio. Mg



\*: including fermentation processes and mechanical-biological treatment (e.g. for mixed waste)

source: Eurostat; Daten für 2011

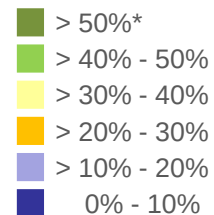


# Recycling Rates and Waste-to-Energy Capacities 2011

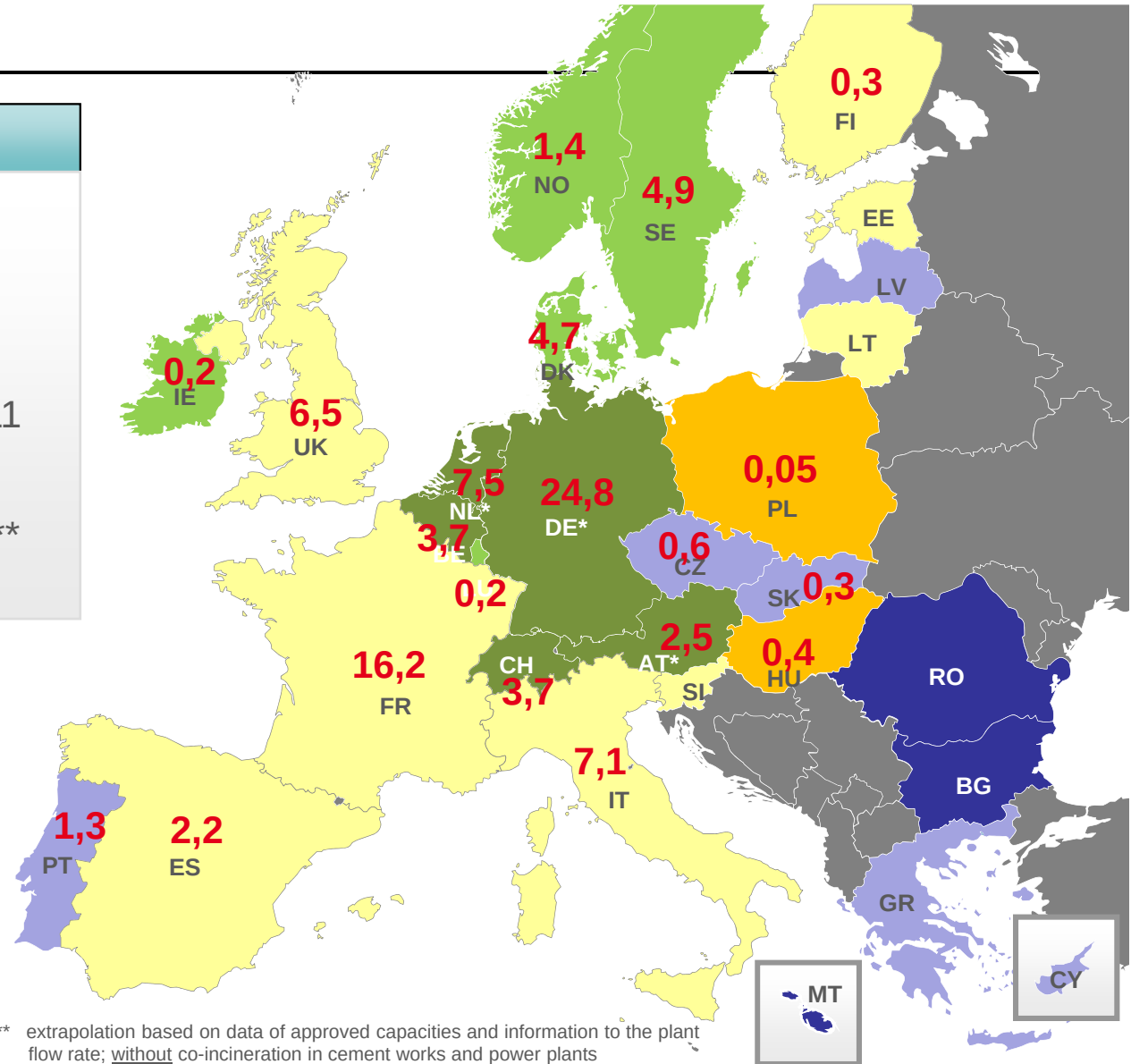
## Situation EU27+NO+CH

- Recycling rate 2011  
(recycling + composting)
  - EU 27: Ø 40,2%
- Waste-to-Energy-Sector 2011
  - ~ 500 plants
  - capacity ~ 88 Mio. Mg/a\*\*

### Recycling rates 2011 (recycling + composting/fermentation)



\*: DE, AT, NL > 60%



source: Eurostat, Eigenrecherchen / Analysen Prognos

\*\* extrapolation based on data of approved capacities and information to the plant flow rate; without co-incineration in cement works and power plants

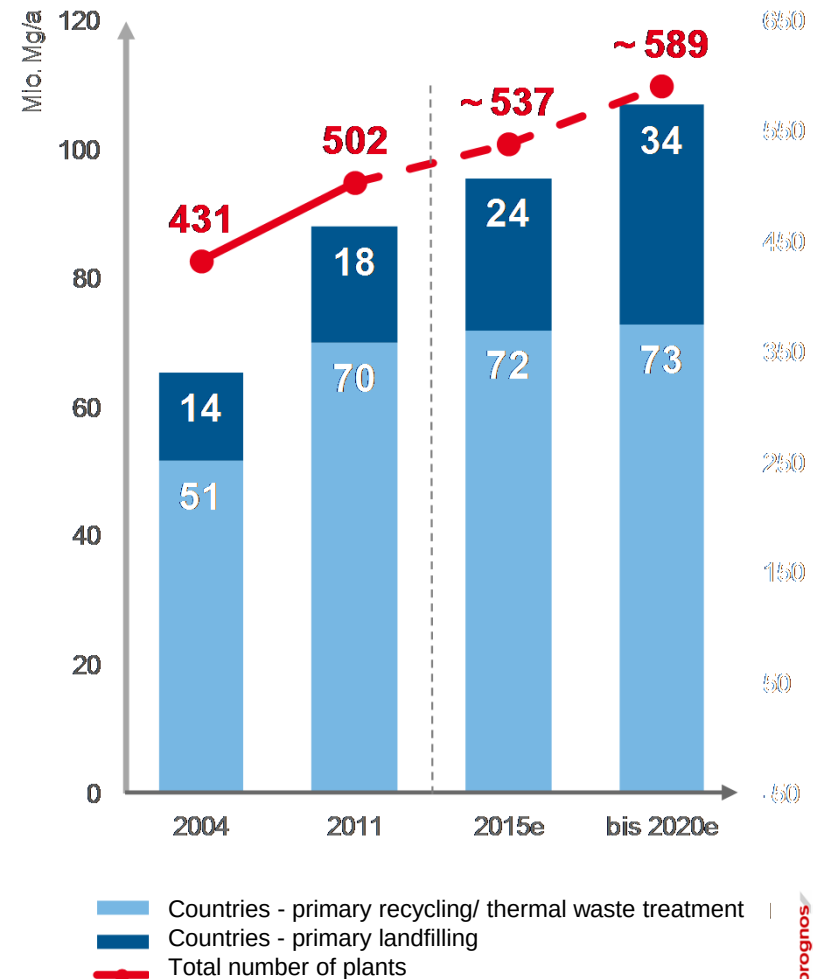
# Waste-to-Energy – Expansion Needs

## Development trends 2020 (lower scenario)

- Countries with primary recycling/ thermal waste treatment in 2011\*
  - Capacity increase (new construction and extension):  
ca. 3 Mio. Mg/a (+ 4%)
- Countries with primary landfilling in 2011\*\*
  - Capacity increase (new construction and extension):  
ca. 16 Mio. Mg/a (+ 88%)

High market dynamics in UK,  
Implementation of demand capabilities in  
eastern Europe is braked by limited financing  
possibilities

source: *Eigenrecherchen / Analysen und Prognosen Prognos*

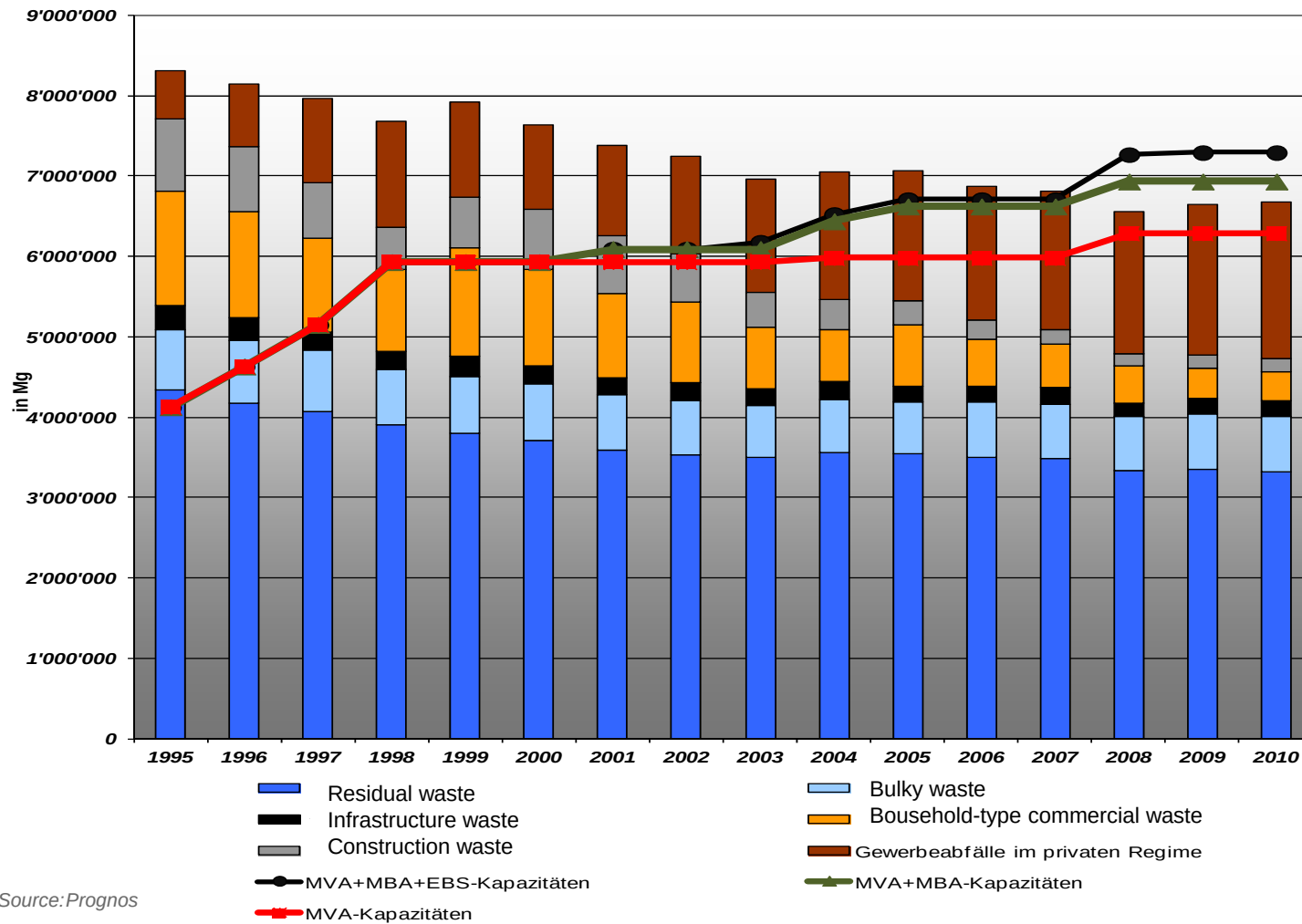


\* Recycling and recovery rate > 60%

\*\* Recycling and recovery rate < 60%

# Recycling Quota and Waste Amount in Germany

- Development of waste that has to be pretreated -



Source: Prognos

# Recycling Quota and Waste Amount per Inhabitant

## Example: Germany

---

**kg/(Inh\*a)** (average value)

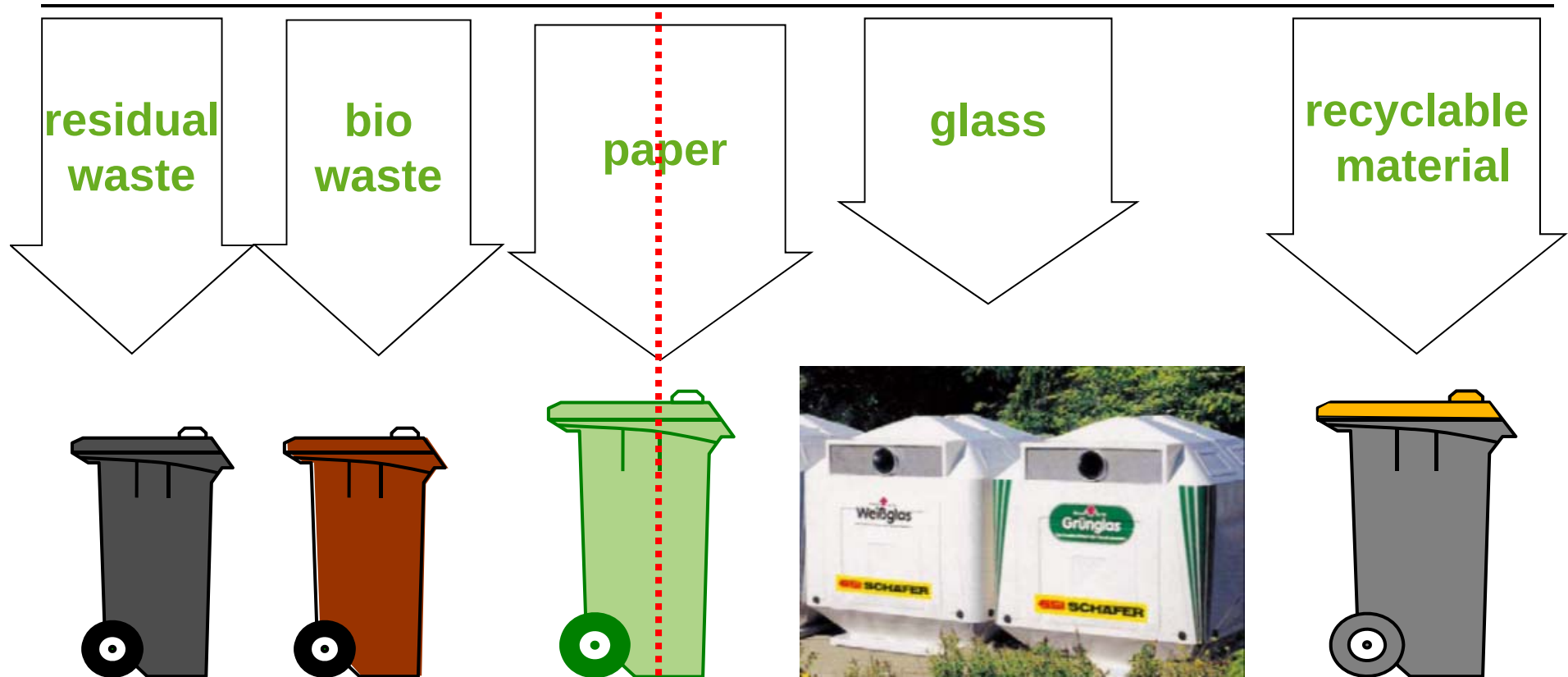
|                 |           |
|-----------------|-----------|
| residual waste  | 200       |
| bio waste       | 100       |
| paper           | 80        |
| glass           | 30        |
| light packaging | <u>25</u> |
| total           | 435       |

(additional other materials: bulky waste, used clothing, small quantities of hazardous waste, waste electronic and electrical equipment and many more)



# Recycling Quotae and Financing Challenge

- Development of the waste amount -



waste

raw material management  
changed material flow

# Content

---

## 0. company description

## 1. General waste management in europe

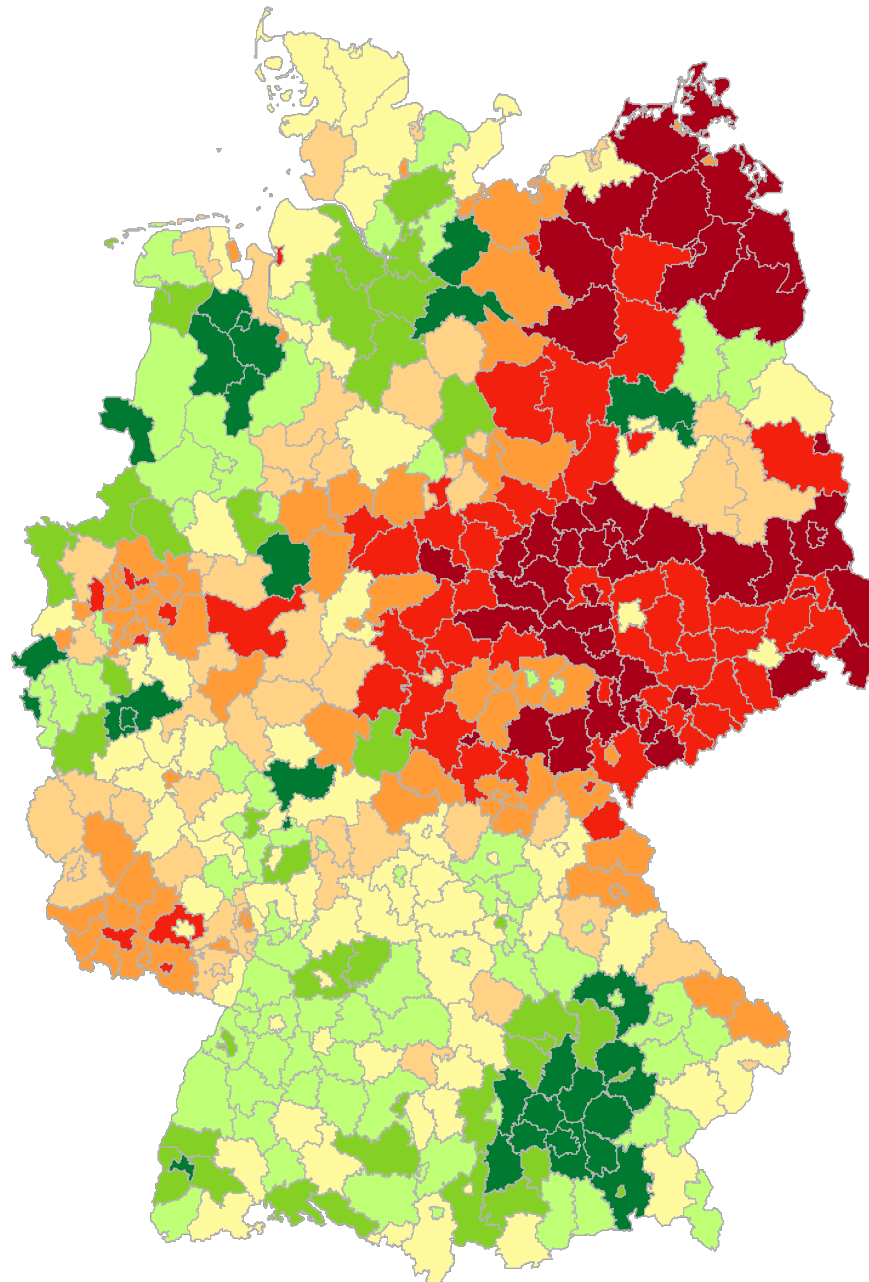
## 2. Optimization process of disposal logistics

- a. Technologies (collection systems, Vehicles etc.)
- b. Benchmarking
- c. Optimization

## 3. The future and sustainability of waste management

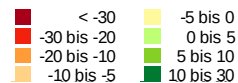


## Regionally differentiated population development through 2030



Population development from 1995 bis 2030

Quelle: eigene Berechnungen, in %



- Population development from 2005 through 2030 in the **439** administrative districts and urban districts of Germany:
  - **54%** will shrink by more than 5%
  - **40 %** will stagnate (+/- 5%)
  - **6 %** will grow by more than 5 %.
- **Population growth** is mainly concentrated in the rural areas of large cities and metropolitan areas.
- The **sign of demographic change** will **change** in more than half of the municipalities over the next few years.



# Technologies

- Collection systems / [Vehicle technology \(rearloader\)](#) -

---



# Technologies

- Collection systems / [Vehicle technology \(rearloader\)](#) -

---





# Technologies

- Collection systems / Vehicle technology (sideloader) in rural areas -



# Technologies

- Collection systems / **Vehicle technology** (underground containers) -

---





# Benchmarking and process optimisation

- Standard Optimization Procedure In The Field Of “Disposal Logistics” and “Street Cleansing” -

## Bestandsaufnahme (Survey of...)

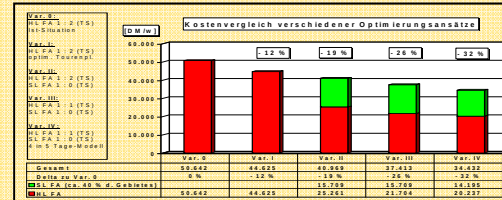


- Analysis of existing Operating- and Organisation Data



- Survey of Performance Parameters in the operational area such as employees, vehicles etc. (accompanying Tours etc)

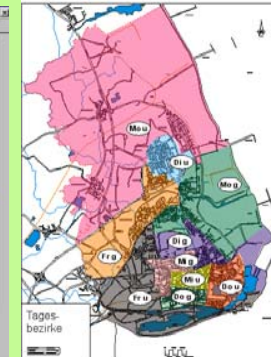
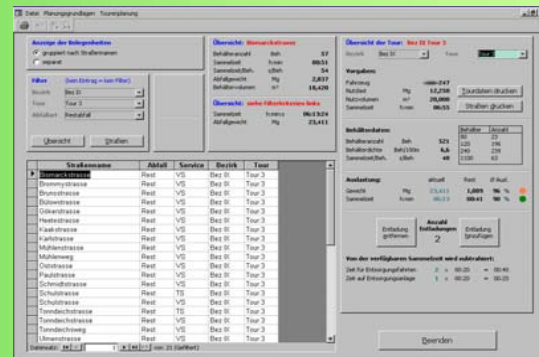
## Bewertung (Evaluation of...)



- existing performance in consideration of respective basic parameters
- detailed comparison of performance with other companies/ cities

## Optimierungsmöglichkeiten (Optimization options...)

- Illustration and calculation of different potential optimization options and cost reductions
- Optimization of Organisation and Routeplanning



# Benchmarking

## - INFA-Online-Softwaretool -

https://umfragen.infa.de/ x

← → ↻ https://umfragen.infa.de/de

iGoogle

Logout zurück

**INFA**

Ihre Benutzerdaten  
Eingeloggt als  
Matthias Adloff

Ihr Ansprechpartner  
Name  
Dipl.-Ing. Matthias Adloff  
Telefon  
0 23 82 / 964 - 527  
E-Mail  
adloff@infa.de

START ERFATA\_NISA\_MUSTERUMFRAGE **AUSWERTUNGEN**

Arbeitszeiten (Bezugsjahr 2012) Status Eingaben gespeichert Bereich abschließen

Umfrage-Bereiche  
Arbeitszeiten

Arbeitszeiten Abfallsammlung

1.1.1 Wann ist der offizielle Arbeitsbeginn der Müllabfuhr?  [hh:mm]

1.2 Vorgabezeit für bezahlte Pausen  min/d

1.1.3 Vorgabezeiten für Umkleiden und Körperpflege  min/d

1.1.4 Vorgabezeiten für technisches Rüsten  min/d

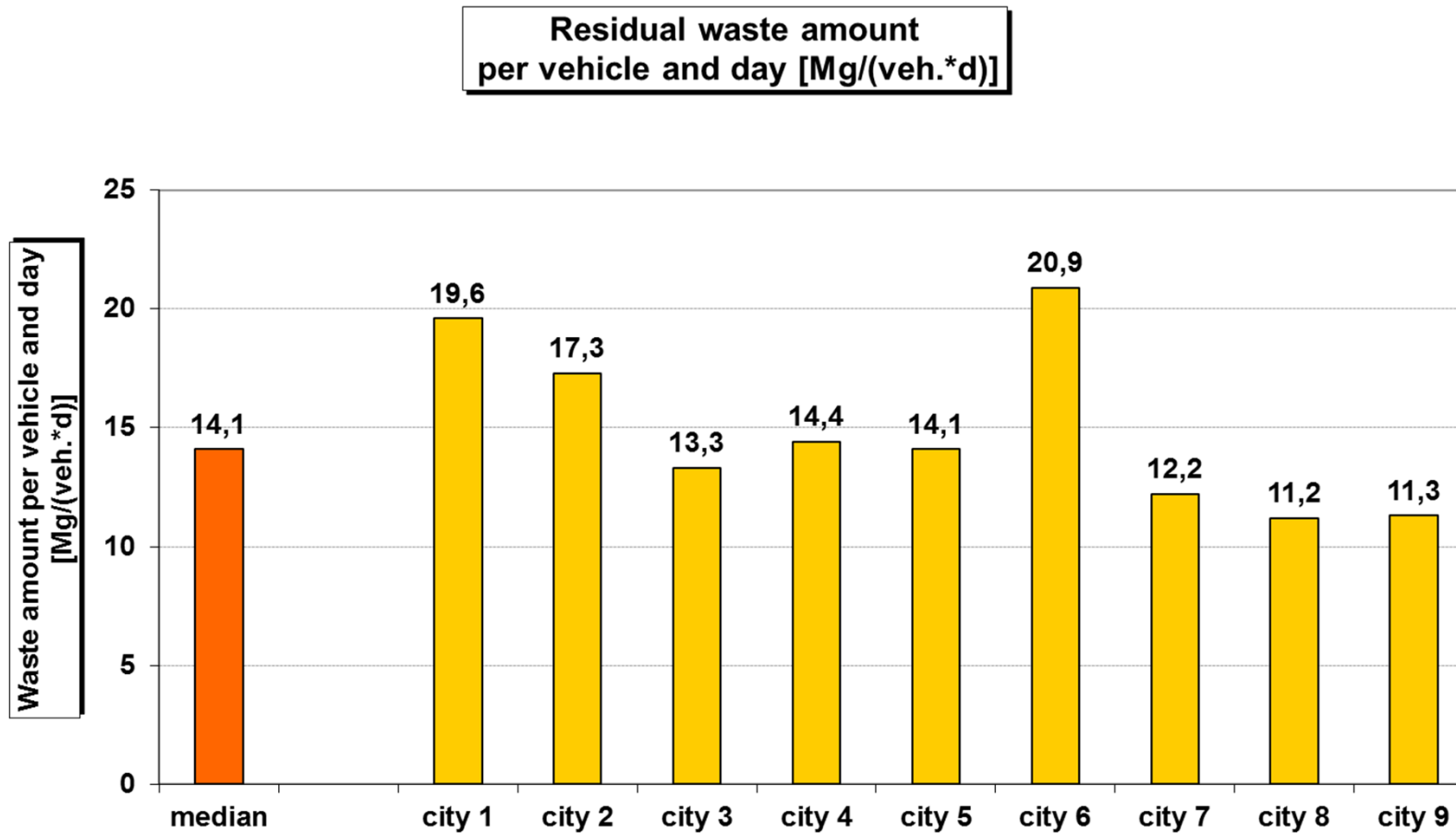
1.1.5 Welche Arbeiten ordnen Sie in Ihrem Betrieb den technischen Rüstzeiten zu? ☐ Fzg.-Kontrolle  
☐ Fzg.-Wartung  
☐ Fzg.-Betankung  
☐ Fzg.-Grobreinigung  
☐

1.1.6 Wie wird in Ihrem Betrieb mit Überstunden/Mehrarbeitsstunden verfahren? ☐ Abgeltung mit Freizeitausgleich

14:16  
11.06.2013

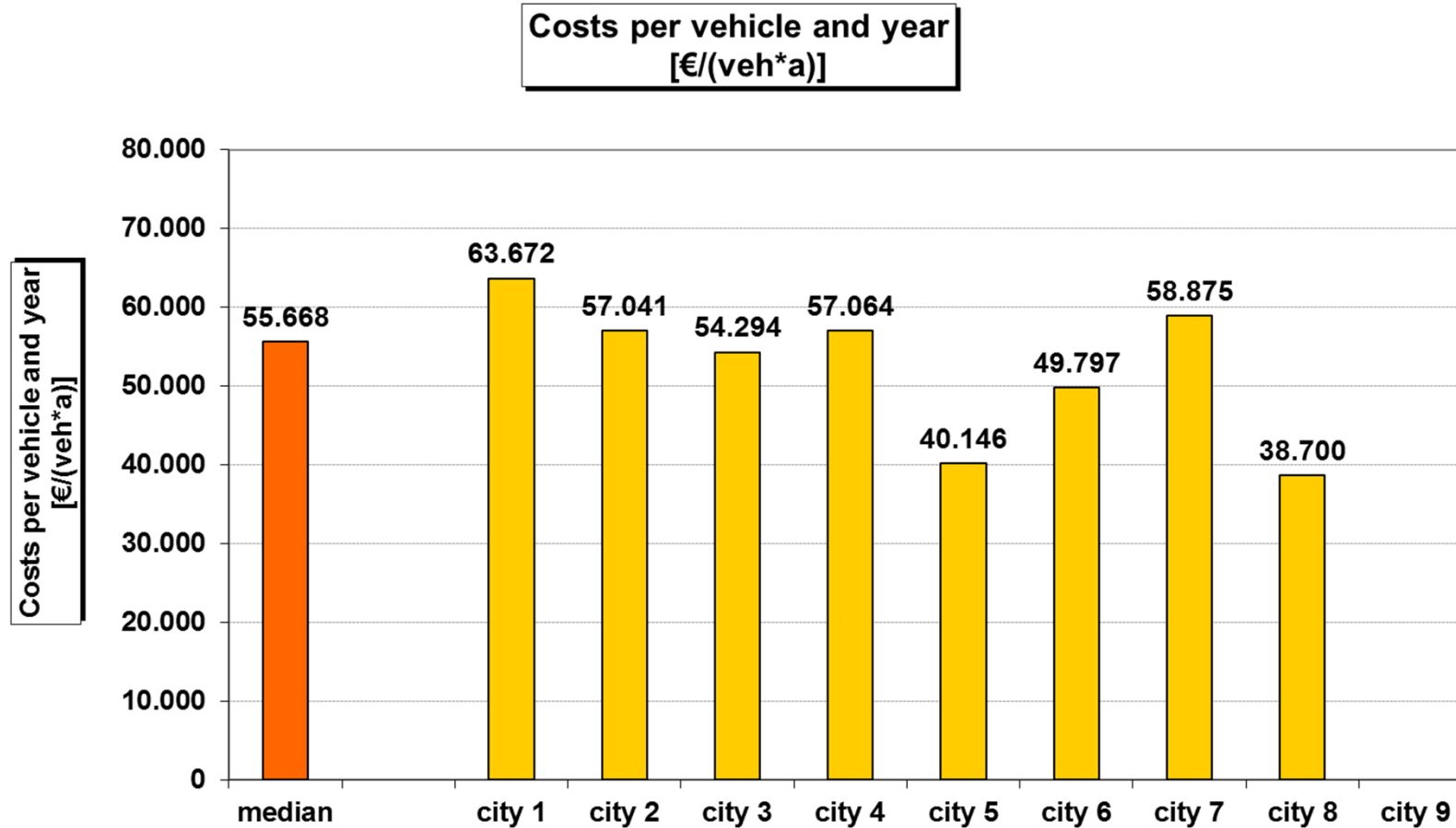
# Benchmarking

- results (1. ex.) -



# Benchmarking

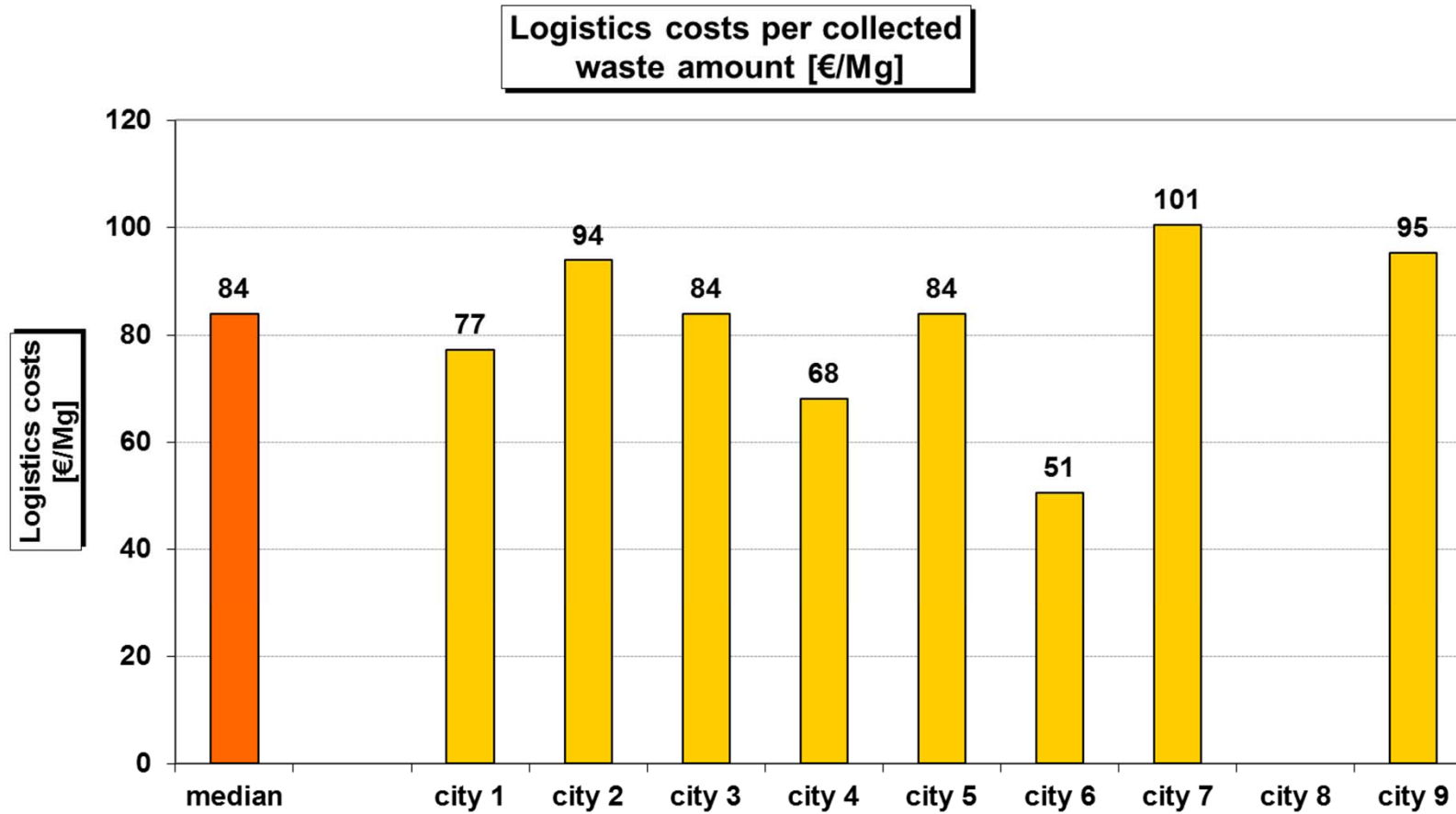
- results (2. ex.) -





# Benchmarking

- results (3. ex.) -



# Optimisation process of disposal logistics

- project with **SNAGA** company in Ljubljana -

---

## 1. Optimization project SNAGA company in Ljubljana (2009/2010)

- Review of initial data
- Trip recorder analysis
- Accompanying tours
- Benchmarking in comparison with other companies (Germany, Austria)
- Suggested changes and effects on business performance

## 2. SNAGA realized INFA suggestions arising from the optimization project

- reduction in emptying intervals etc.

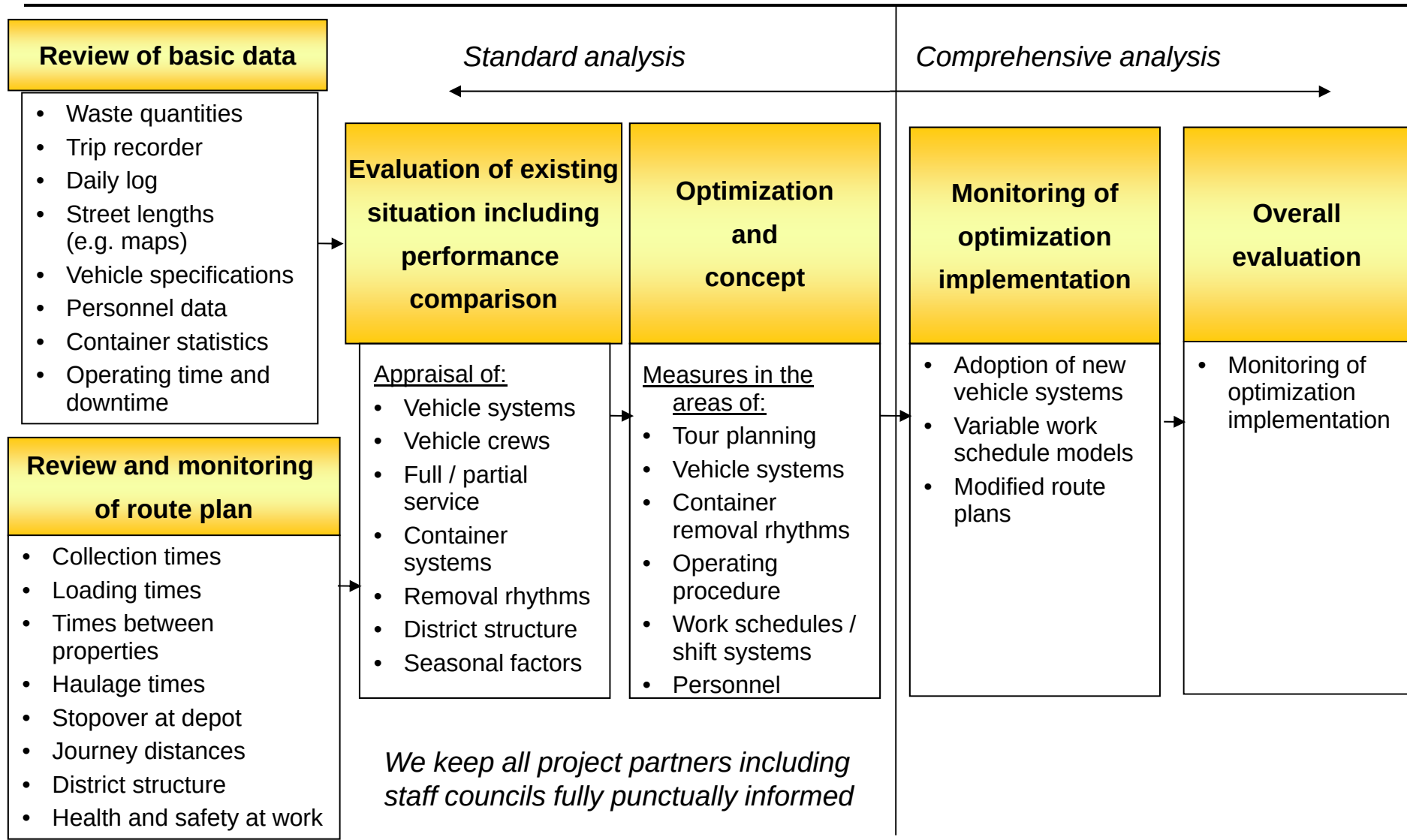
## 3. Implementation of INFA-DSPE software to plan and optimize the collection routes (2012/2013)

- reduce of various collection vehicles
  - result of the reduced emptying intervals
  - result of optimized routes with less transportation ways etc.

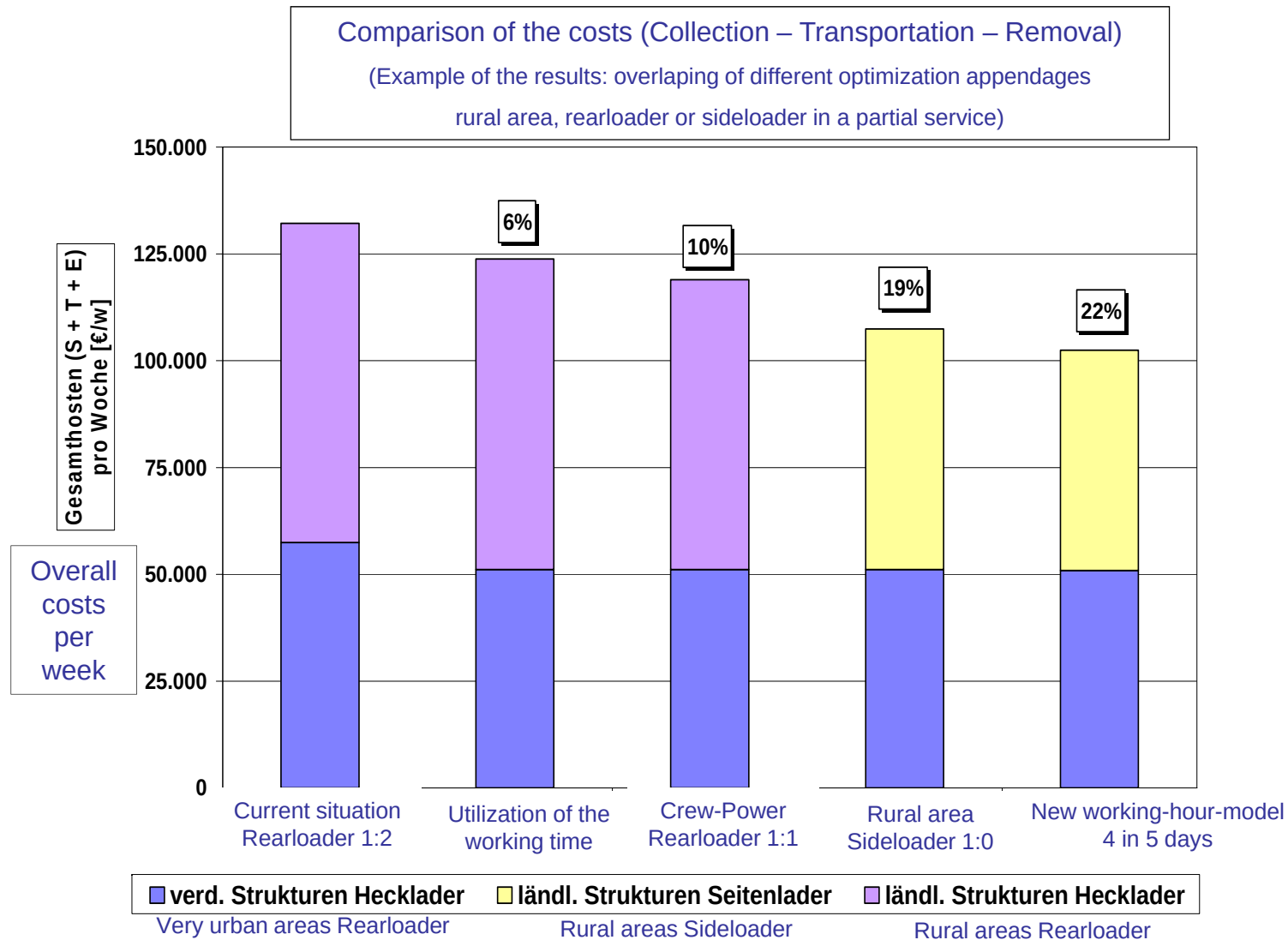


# Disposal Logistics

- procedure investigation -



# Monetary Effects (not SNAGA)



# Content

---

## 0. company description

## 1. General waste management in europe

## 2. Optimization process of disposal logistics

- a. Technologies (collection systems, Vehicles etc.)
- b. Benchmarking
- c. Optimization

## 3. The future and sustainability of waste management

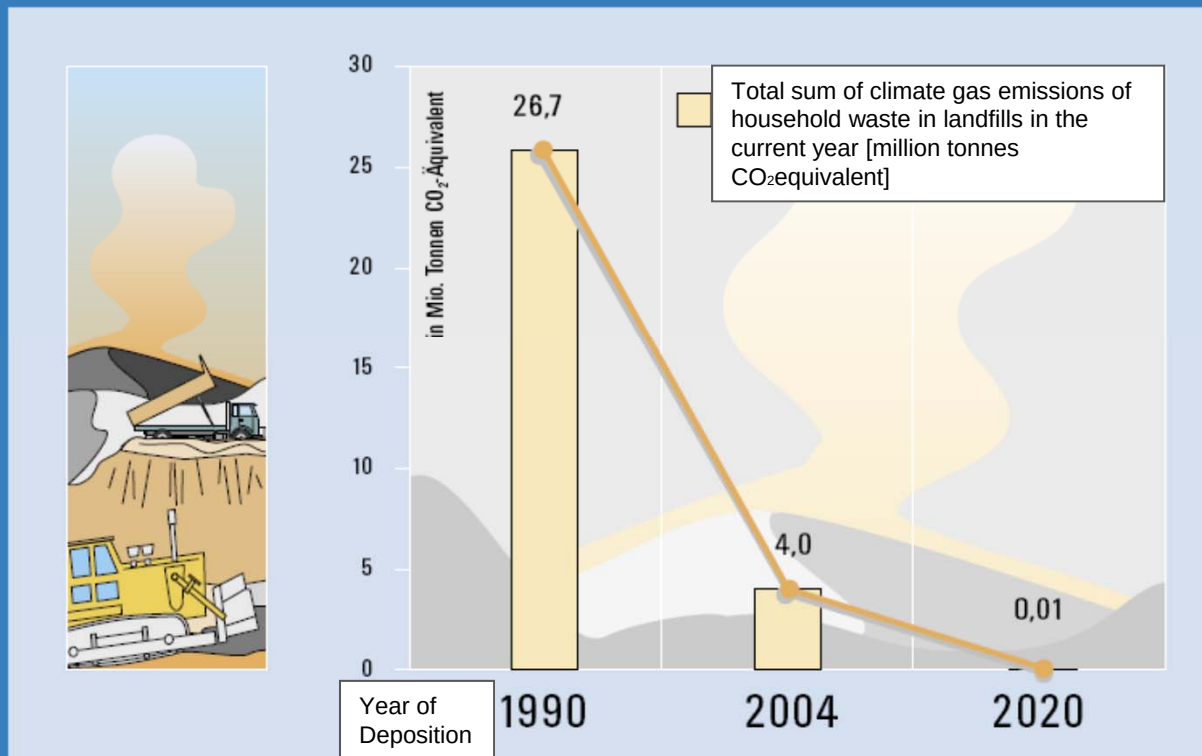




# Ecology

## - Waste Management and Protection of Resources -

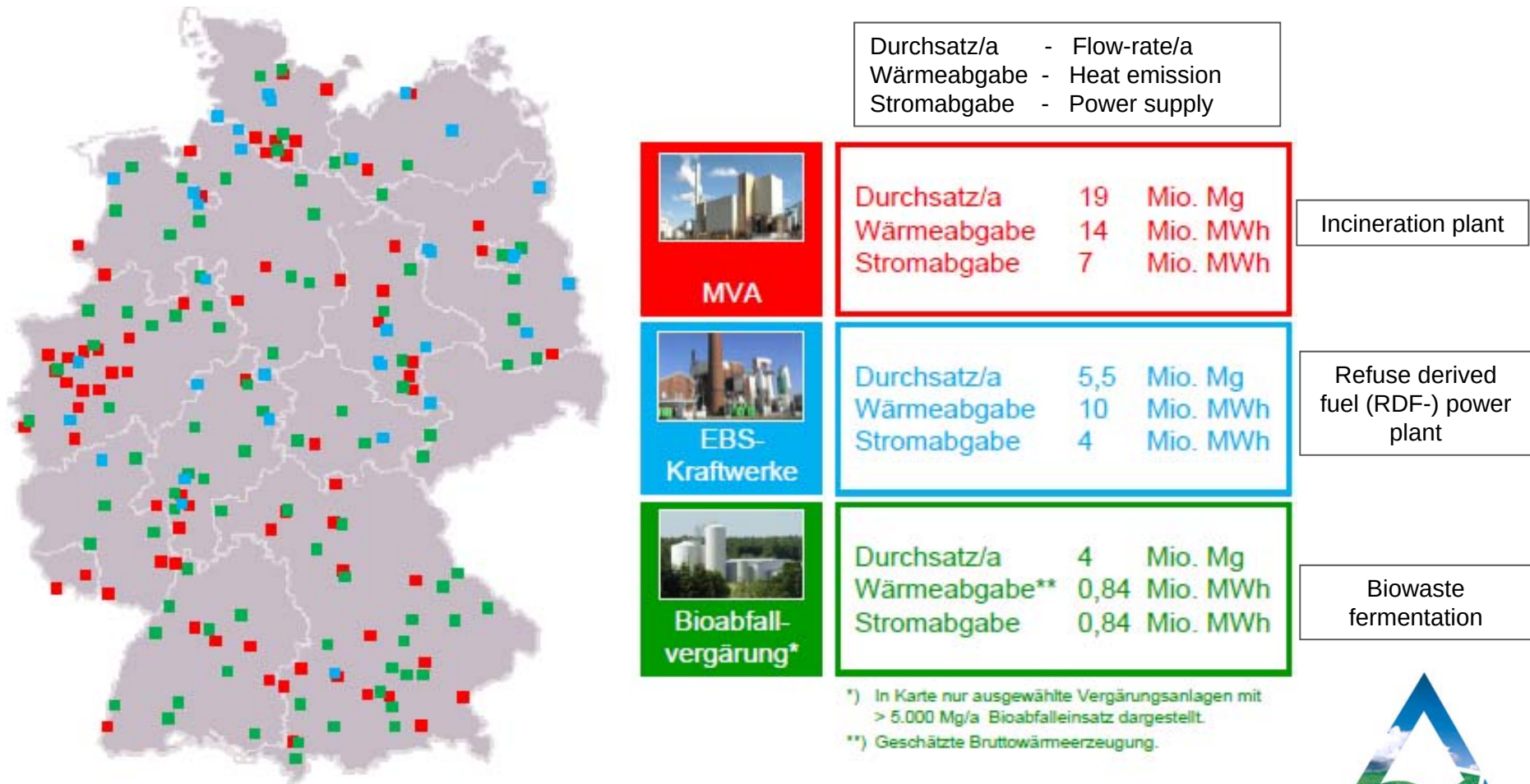
Waste deposited after 2005 emits almost no climate gases  
**The end of a climate killer**



Quelle: IFEU-Studie, 2006, Umweltbundesamt (UBA)

# Ecology

## - Measures of Waste Management for Power: decentralised energy supply -



Quelle: Faulstich, 2012

**Waste management in germany: 10 – 20 % from renewable energy!!**

# Contact

---

- If you
  - have any further questions
  - need support**please contact us:**

## **INFA**

Beckumer Straße 36  
D-59229 Ahlen

☎ +49 (0)2382.964-500

📠 +49 (0)2382.964-600

[info@infa.de](mailto:info@infa.de)

[www.infa.de](http://www.infa.de)



Prof. Dr.-Ing. Klaus Gellenbeck

[gellenbeck@infa.de](mailto:gellenbeck@infa.de)

[gellenbeck@fh-muenster.de](mailto:gellenbeck@fh-muenster.de)

***Thank you for your attention!***

